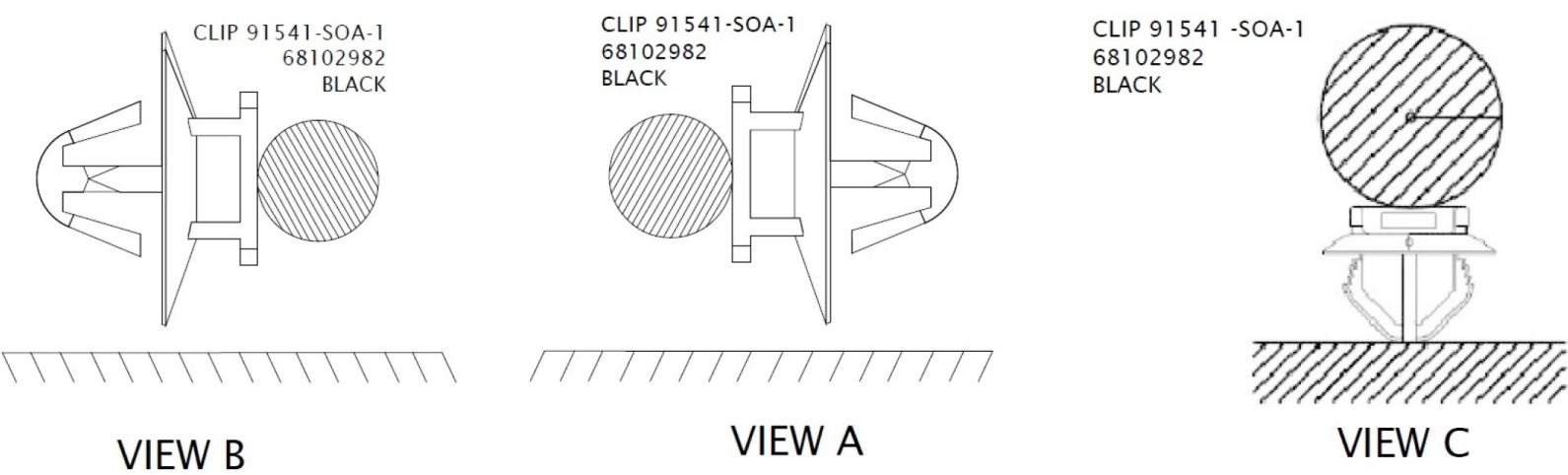


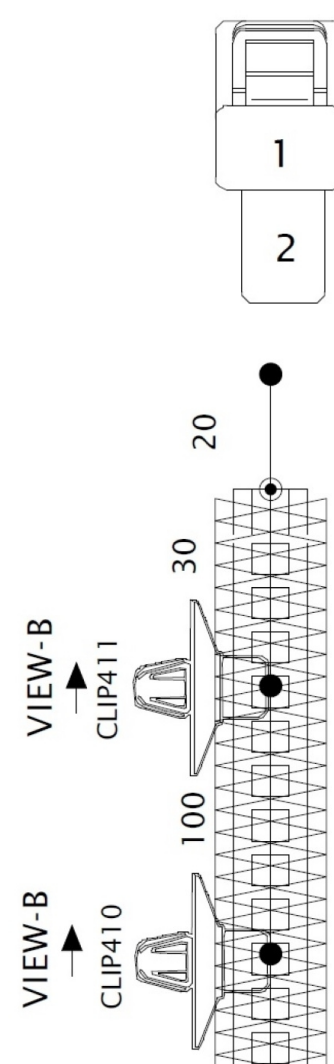
WIRE/BUNDLE/CLIP LENGTH TOLERANCE							
DIM. CLASSIFICATION	ITEM	MAIN WIRE		BRANCH WIRE		SINGLE WIRE	
		+	-	+	-	+	-
200 AND LESS		10	10	15	5	15	5
200 - 500		10	10	20	5	20	5
501 - 1000		15	15	25	5	25	5
1001 - 5000		20	20	25	10	25	10
5000 & ABOVE		1.5%	1.5%	2.0%	0.5%	2.0%	0.5%

CLIP VIEWS

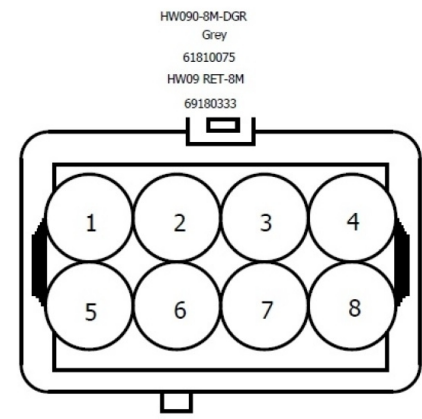


Feature :
Mfg Part No.:6070-2481:SUMITOMO
M & M Part No.:C-000007
CONN 2P F NA UNSEALED

H-04 NEUTRAL SWITCH						
Cav	Ckt No	CSA	Color	To	Pin	Plug
1	027A	0.5	w/y	H-05 TO W/H SCUTTLE	3	-
2	605F	0.75	B	SP030	X	-



Feature :
M & M Part No.:C-000621
Mfg Part No.:6181-0075:SWS
CONNECTOR 8 WAY MALE



H-01 REAR TAIL LAMP						
Cav	Ckt No	CSA	Color	To	Pin	Plug
1	048C	0.75	W/G	SP020	R	-
2	042E	0.75	G/Y	SP010	R	-
3	605E	0.75	B	SP030	X	-
4	051	0.75	G	H-05 TO W/H SCUTTLE	6	-

H-02 PLOUGH LAMP						
Cav	Ckt No	CSA	Color	To	Pin	Plug
1	052	1	R/G	H-05 TO W/H SCUTTLE	2	-
2	605C	1	B	SP030	R	-

Cav	Ckt No	CSA	Color	To	Pin	Plug
1	048D	0.75	W/G	SP020	L	-
2	605D	0.75	B	SP030	L	-
3	042F	0.75	G/Y	SP010	L	-

Feature :
M & M Part No.:C-000209
Mfg Part No.:6180-2181:SUMITOMO
CONN 2P F NA SEALED

Feature :
M & M Part No.:C-000015
Mfg Part No.:6180-3241:SWS
CONN 3P F NA SEALED

H-05 TO W/H SCUTTLE						
Cav	Ckt No	CSA	Color	To	Pin	Plug
1	042D	0.75	G/Y	SP010	L	-
2	052	1	R/G	H-02 PLOUGH LAMP	1	-
3	027A	0.5	w/y	H-04 NEUTRAL SWITCH	1	-
4	048B	0.75	W/G	SP020	L	-
5	-	-	-	-	-	7161-9787
6	051	0.75	G	H-01 REAR TAIL LAMP	4	-
7	605B	1.5	B	SP030	L	-
8	-	-	-	-	-	7161-9787

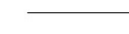
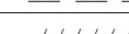
Part No	Qty.	Mfrg Part No	Supplier name	Description
RT-00003-03	1	6918-H-0333	SWS	RETAINER

PRIMARY CLOUR CODE	
COLOR	ABBREVIATION
B	BLACK
BR	BROWN
CH	CHOCOLATE
DG	DARK GREEN
G	GREEN
L	BLUE
Lg	LIGHT GREEN
O	ORANGE
P	PINK
R	RED
Sb	SKY BLUE
V	VOILET
W	WHITE
Y	YELLOW
Gr	GREY

TABLE 1 : HARNESS TABLE

MC	Ckt No.	Option	From	Pin	Terminal 1	Seal 1	To	Pin	Terminal 2	Seal 2	Size	Col.	Length	Route1
	027A		H-05 TO W/H SCUTTLE	3	1500-0105	7165-0385	H-04 NEUTRAL SWITCH	1	1500-0080		0.5	w/y	503	
	042D		H-05 TO W/H SCUTTLE	1	1500-0105	7165-0118	SP010	L			0.75	G/Y	1551	
	042E		SP010	R			H-01 REAR TAIL LAMP	2	1500-0106	7160-8234	0.75	G/Y	798	
	042F		SP010	L			H-03 P & T LAMP	3	1500-0110	7160-8234	0.75	G/Y	198	
	048B		H-05 TO W/H SCUTTLE	4	1500-0105	7165-0118	SP020	L			0.75	W/G	1521	
	048C		SP020	R			H-01 REAR TAIL LAMP	1	1500-0106	7160-8234	0.75	W/G	828	
	048D		SP020	L			H-03 P & T LAMP	1	1500-0110	7160-8234	0.75	W/G	168	
	051		H-05 TO W/H SCUTTLE	6	1500-0105	7165-0118	H-01 REAR TAIL LAMP	4	1500-0110	7160-8234	0.75	G	2339	
	052		H-05 TO W/H SCUTTLE	2	1500-0105	7165-0119	H-02 PLOUGH LAMP	1	1500-0110	7160-8234	1	R/G	2229	
	605B		SP030	R			H-05 TO W/H SCUTTLE	7	1500-0105	7165-0119	1.5	B	7491	
	605C		SP030	L			H-02 PLOUGH LAMP	2	1500-0110	7160-8234	1	B	1498	
	605D		SP030	X			H-03 P & T LAMP	2	1500-0110	7160-8234	0.75	B	138	
	605E		SP030	X			H-01 REAR TAIL LAMP	3	1500-0106	7160-8234	0.75	B	858	
	605F		SP030	X			H-04 NEUTRAL SWITCH	2	1500-0080		0.75	B	1331	

SYMBOL TABLE

S No.	SYMBOL	SYMBOL DESCRIPTION	S No.	SYMBOL	SYMBOL DESCRIPTION
1		REFERENCE POINT OF THE HARNESS (DATUM NODE)	12		COT TUBE
2		NODE	13		FULL PVC TAPING
3		NODE WITH CONNECTOR	14		FULLTAPING OVER COT TUBE
4		NODE WITH CONNECTOR AS ROUTED OR DRESS TYPE	15		IREX TUBE
5		SPLICE NODE	16		VO-B TUBE
6		SPOT TAPE	17		PVC PROTE TUBE
7		WIRE SEAL	18		CLOTH TAPE
8		CAVITY PLUG	19		SPIRAL TAPING
9		HOUSING FOR FEMALE COUPLING	20		FLEECE TAPE
10		CAVITY FOR MALE HOUSING	21		RING TERMINAL (Ø = STD DIA)
11		PROTO TUBE			

GENERAL REQUIREMENTS

1. Wiring harness shall comply with following related to ELV (End of Life Vehicle)
 - a) Supplier to meet M&M Standard A00 0229, Revision A, Dated: 09.09.2005) for prohibited, restricted & reportable substances management for auto sector.
 - b) The Assembly must confirm to ELV Compliance as per M&M Standards F00 0387, revision - G; dated: 17.07.2007 for control of hazardous substances in Automotive Components as per EEE Directive.
 - c) The Child part coding shall be as per M&M Standards mentioned below:
 - Rubber Parts - M&M Standard G00 0457, Rev. C
 - Plastic Parts - M&M Standard G00 0422, Rev. E(M&M logo applicable for Fuse Box & Fuse Box cover only)
 - d) Vendor shall submit duly filled AIAG Sheet for individual child components in the format specified by M&M
 - e) Marking of M&M Logo should comply with M&M Standard A00 0314.
2. Following Child Parts shall meet the standard as mentioned below:
 - a) Cables: FLRY B Cables tested as per ISO 6722 Class B (-40°C To 100°C) unless otherwise specified
 - b) COT Tube: FMVSS-302 SE
 - c) PVC Tape: JIS2336
 - d) PVC Tube: JASO - M311
3. Harness branches exposed to High temp. zone (up to 150°C) is marked with (#). Accordingly vendor shall provide appropriate protection and material test certificate to be submitted to M&M
4. Wiring Harness shall meet the reliability requirements specified in M&M Design Validation Plan (M&M/TPDS/E&E/STD/EDS/002) & Report should be submitted for review & approval
5. Wiring Harness parts completed for vehicle level validation will be provided to Vendor for Tear Down Analysis & submission of reports
6. Vendor to Confirm suitability of insulation spec of Wire, PVC, COT Tube based on Thermal Mapping Results provided by M&M
7. Detailed Design for all Grommets specified in Drawing to be submitted by Vendor for M&M Approval
8. Size of COT/PVC/Prot Tubes to be selected by vendor appropriately with Maximum 20% Free Space Volume
9. CAN BUS Distribution should be as per M&M IVN Wiring Harness Guidelines
- 10.a) All the sealed connector mentioned in the drawing should use rubber sealed part from the same manufacturer as that of connector/ Terminal

- b) Unused cavity of sealed connectors should be assembled with Dummy rubber plug specified in the drawing
11. PVC Taping to be done over COT Tube/Wire Bundle as mentioned below:
- a) Over Wire Bundle
 - Outside Passenger Comp = Use Spiral taping - Pitch 100mm
 - Inside Passenger Comp = Use Point taping at every 100mm distance
 - b) Over COT Tube
 - Engine Compartment - Full PVC taping
 - Passenger Compartment - Spiral taping
12. Wiring Harness should be identified with "PART IDENTIFICATION LABEL", in the location mentioned in the drawing bearing following detail:
- a) Customer Part No with Rev. No.
 - b) Supplier Part No. with Rev. No.
 - c) Name of the Wiring Harness
 - d) Supplier Manufacturing date (with shift & batch code)
 - e) Traceability with barcode is mandatory for all Wiring Harnesses. Barcode format should be as per M&M Standard.
13. All COT Tube ends shall be covered with PVC Tape.
14. From terminal insertion end up to 30 +/- 5mm wire shall be covered with PVC insulation and some length of wires should be kept open before wire insertion point in connector so as to relieve the stress in wires.
15. All the circuits shall be checked for continuity.
16. Terminal crimping strength and pull out force should meet respective terminal/connector specification
17. All Connector Views will be given from wire entry side unless otherwise specifically mentioned
18. Wire Length/Branch Length is defined from the rear end of connector & Eyelet Centre
19. Distance between two midjoints shall be kept to a minimum of 50mm
20. All Branch take offs should have cross taping
21. Wiring Harness should meet Sealing Requirements as per following given details:
- a) All mid joints/splices in Engine, Engine Compartment, Underbody locations must be covered with Waterproof jelly filled HST. All mid joints/splices in other locations shall be properly crimped with mid joint terminals and properly taped for optimal protection.
 - b) All Eyelets in Engine, Engine Comp. and wiring harnesses exposed to external environment shall be covered with Waterproof Jelly filled HST
- After soldering , using Eu-Tectic solder (63/37) and no clean flux
- c) Terostat or equivalent adhesive should be applied on the wire bundle inside firewall Grommets to meet the sealing requirements.
22. Spot Tape should be given over slit cot tube  at every 70 mm distance
23. All ECU connectors (ABS/ CLUSTER /MBFM/ EMS /AIRBAG/TCU/ESP/TRANSFER CASE) and airbag squib connector should meet the following requirements
- a) Covered with bubble sheet
 - b) i) All ECU connector to be supplied in locked condition of lever
 - ii) Squib connector to be supplied in unlocked condition
 - c) No deformation/damage of terminals
24. All dimension are in mm unless specified
25. Dimension mentioned in () are for reference only
26. Vendor has to be submit splice layout and CAN layout to M&M for approval.
27. All wires should be procured/used from Mahindra approved source. Approved sources are Malhotra Cable & MSSL wires. Any other cable / wires shall be approved by M&M.

ENP002041 AF -- SUPPLY FEEDBACK UPDATED EN CV SP 04-02-2017										ENP002039 AC -- 1) CLIP POSITION CHANGE AS PER LAYOUT 2) CLIP VOLTAGE CHANGE EN CV SP 13-09-2017										ENP001404 AF -- REVISED 1) EN CV SP 19-01-2017										ENP001636 AC -- 1) CLIPPING DIMENSION ON LAYOUT CHANGE 2) CLIP POSITION CHANGE EN CV SP 21-12-2016										ENP0000021 AF -- REVISED 1) SUPPLY FEEDBACK FEEDBACK UPDATED SUPPLY FEEDBACK STATUS 2) CLIP UPDATE EN CV SP 23-08-2016										1) - RELEASE EN CV SP 03-08-2016										UNLESS OTHERWISE SPECIFIED DIMENSIONING AND TOLERANCE IS IN ACCORDANCE WITH ASME Y14.5-2009 UNTOLERANCED DIMENSIONS ARE BASIC									
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